Amendments to the claims:

- 1. (currently amended) An insertion tool (12) for a machine tool, wherein the insertion tool (12) that has a hub (16) with at least one opening (42, 80) for insertion of a fastening means (40, 84), wherein via which the hub (16) is clampable by means of the fastening means (40, 84) on a driving flange (22) connected to a drive shaft of the machine tool, the opening (42, 80) including a retaining region (54) and a releasing region (56), the releasing region (56) including a stop (66, 88) for limiting a release motion of the fastening means (40, 84) wherein the opening (42, 80) has a convex section (76, 90) adjacent to the stop (66, 88) and with a rear region (76, 90) which is realized due to the convex section (76, 90) and which is arranged in a release direction (64) behind the stop (66, 88).
- 2. (currently amended) The insertion tool (12) as recited in Claim 1, wherein the opening (42, 80) has a section (72) that, in the <u>circumferential</u> tangential direction (30), is at least 2 mm and, in particular, at least 3 mm, further away from the retaining region (54) than the stop (66, 88).
- 3. (previously presented) The insertion tool (12) as recited in Claim 1, wherein the stop (66, 88) is oriented such that it is rotated by an angle between 2° and 10° against a direction of rotation of the release motion of the fastening means (40, 84) relative to the radial direction.

- 4. (currently amended) The insertion tool (12) as recited in Claim 1, wherein the opening (42, 80) has a convex, in particular radial, inner section (78) oriented in the <u>circumferential</u> tangential direction (30).
- 5. (previously presented) The insertion tool (12) as recited in Claim 1, wherein the opening (42, 80) has two parallel, interconnected slots.
- 6. (previously presented) The insertion tool (12) as recited in Claim 5, wherein each of the slots is at least substantially right-angled.
- 7. (currently amended) The insertion tool (12) as recited in Claim 5, wherein each of the slots is oriented in the <u>circumferential</u> tangential direction (30).
- 8. (currently amended) The insertion tool (12) as recited in Claim 1, wherein the hub (16) includes retaining means for fixing the hub (16) in the circumferential tangential-direction (30).
- 9. (previously presented) The insertion tool (12) as recited in Claim 1, wherein the hub (16) includes a centering opening (26) for centering the hub (16).
- 10. (original) The insertion tool (12) as recited in Claim 9,wherein the centering opening (26) includes at least one radial recess (32).
- 11. (new) A cutting disc (12) for a machine tool, wherein the cutting disc (12) has a hub (16) with at least one opening (42, 80) for insertion of a fastening means (40, 84), wherein the hub (16) is clampable by means of the fastening

means (40, 84) on a driving flange (22) connected to a drive shaft of the machine tool, the opening (42, 80) including a retaining region (54) and a releasing region (56), the releasing region (56) including a stop (66, 88) for limiting a release motion of the fastening means (40, 84), wherein the opening (42, 88) has a convex section (76, 90) adjacent to the stop (66, 88) and with a rear region (76, 90) which is realized due to the convex section (76, 90) and which is arranged in release direction (64) behind the stop (66, 88).

- 12. (new) The insertion tool (12) as recited in Claim 1, wherein the opening (42, 80) has a section (72) that, in the circumferential direction (30), is at least 3 mm further away from the retaining region (54) than the stop (66, 88).
- 13. (new) The insertion tool (12) as recited in Claim 1, wherein a straight line, which extends through the longitudinal direction of the stop (66, 88), is arranged eccentrically with respect to a center of the hub (16).

REMARKS